

Date: Thursday, 14/08/2008 3:38:10 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: BLADE FOLD KIT
<b>Job Number</b>	: 41180		
<b>Estimate Number</b>	: 10787		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D412695011
<b>This Issue</b>	: 14/08/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: B67-43001 REV B
<b>First Issue</b>	: 13/08/2008	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 39952	<b>Drawing Revision</b>	: B
		<b>Material</b>	:
<b>Written By</b>	: <u>                    </u>	<b>Due Date</b>	: 12/10/2008
<b>Checked &amp; Approved By</b>	: <u>                    </u>	<b>Qty:</b>	1 Um: Each
<b>Comment</b>	: Est A 05.08.80 New Issue KJ/MB/JLM		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-695-011 CHG002

806/10/24

2.0	PB674300101	Fwd Blade Fold Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Fwd Blade Fold Assembly

batch: 1344290

3.0	PB674300103	Aft Blade Fold Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Aft Blade Fold Assembly

batch: 412810

4.0	PB674300127	Blade Positioner
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Blade Positioner

batch: 41295

5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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**Comment:** INSPECT 100% KITS FOR COMPLETENESS

806/10/24 40

Date: Thursday, 14/08/2008 3:38:10 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE FOLD KIT

Job Number: 41180

Part Number: D412695011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-695-011

*C. P. 8/14/08* (1)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*D. 8/14/08* (1)

Job Completion



*MF 08-10-24*

42

Date: Wednesday, 13/08/2008 10:03:14 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : BLADE FOLD KIT
<b>Job Number</b> : 41180	
<b>Estimate Number</b> : 10787	
<b>P.O. Number</b> :	<b>Part Number</b> : D412695011
<b>This Issue</b> : 13/08/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : B67-43001 REV B
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 13/08/2008 <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : B
<b>Previous Run</b> : 39952	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 12/10/2008 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JUD 08.8.13</u>	
<b>Comment</b> : Est A 05.08.30 New Issue KJ/MB/JLM	

## Additional Product

## REFERENCE ONLY

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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JUD 08.10.01



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-695-011 CHG002

2.0	PB6743001261	Lever Arm
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Lever Arm

Pick: Fwd Assembly

Qty Part Number Description Batch

2 B67-43001-261 Lever Arm

3.0	PB6743001261	Lever Arm
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Lever Arm

Pick: Fwd Assembly

Qty Part Number Description Batch

2 B67-43001-261 Lever Arm

4.0	PB6743001265	Bushing
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bushing

Pick: Fwd Assembly

Qty Part Number Description Batch

4 B67-43001-265 Bushing